



ER collet holder cylindrical, for ER collet size: 20



Order data

Order number	300683 20
GTIN	4045197944245
Item class	32A

Description

Version:

Cylindrical holder with Weldon shank and ER nut.
Through hole for internal cooling provided.

Application:

For extending the reach of side lock arbors or collet chucks.

Optional extras:

Clamping wrenches No. 309680 – 309740.

ER collets No. 308878 – 309434, Spare ER nuts No. 309580; 309650.

Note:

Not suitable for shrink processes.

Technical description

Shank \varnothing d	25 mm
Clamping range	1 - 13 mm
for ER collets	20
External \varnothing D	34 mm
L_2	19.5 mm
Shank length L_1	85.5 mm
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$

Machining strategy	HSC
Through-coolant	yes
Type of product	Collet chuck